

technicoll® 9608 Primer for polycarbonate (PC)



Field of application

technicoll® 9608 is a primer for polycarbonate (PC) and improves bond strength of PC, bonded with 2-component polyurethane based adhesives like technicoll® 9430-1 .

technicoll® 9608 is applied equally to the substrates of PC as thin and as possible with a brush right before bonding. Use technicoll® 9430-1 for bonding polycarbonates with other substrates, like glass, metals and other plastics.

Avoid a drying time of more than 1 hour; the effect of the primer will be weakened.

Handling data and product data

Base	synthetic resin solution
Viscosity (+20 °C)	approx. 20 mPas
Density	approx. 1.3 g/cm ³
Colour	colourless, transparent
Drying time (+20 °C)	at least 3 minutes until max. 1 hour
Consumption	approx. 50 g/m ²
Processing temperature	+15 °C to +25 °C
Maximum time of storage	At least 1 year when stored in sealed original packaging in cool and dry places.
Preferred storage temperature	+10 °C to +25 °C

Technical status: 22.12.2015

Deviating information of earlier versions is invalid.

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Special notice:

All information given on this data sheet is based on our knowledge and experience at the time of printing. The information is not binding. We advise to determine the suitability of our products with respect to their intended use and method of application. Therefore, a warranty claim cannot be granted.