

Technical Data Sheet

technicoll® 9605-1 Primer for technicoll® cyanoacrylates



Field of application

technicoll® 9605-1 is used as primer for strengthening bonded joints of non-polar plastics, like e.g. polyethylene (PE), polypropylene (PE), polyoxymethylene (POM) and thermoplastic elastomers (TPE).

Application of primer

Clean substrates' surfaces before applying technicoll® 9605-1 thin and equally. The bottle (10 ml) of primer already provides a useful brush. After drying (at least 30 seconds), apply cyanoacrylate adhesives within at most 12 hours and join substrates.

Handling data and product data

Base	heptane
Colour	colourless
Density (+20 °C)	0.68 g/cm ³
Maximum time of storage	At least 1 year when stored in sealed original packaging in cool and dry places.
Preferred storage temperature	+10 °C to +25 °C

Technical status: 22.12.2015

Deviating information of earlier versions is invalid.

page 1/1

Special notice:

All information given on this data sheet is based on our knowledge and experience at the time of printing. The information is not binding. We advise to determine the suitability of our products with respect to their intended use and method of application. Therefore, a warranty claim cannot be granted.