

## Technical Data Sheet

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### **technicoll® 9604** **1-component halogenating** **solution for rubber and thermoplastic rubber (TR)**

#### **Processing Note**

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Apply technicoll® 9604 with a brush (without metal enclosure) equally. After a drying time of approx. 60 minutes, substrates can be applied with a solvent-based PUR-adhesive (e.g. technicoll® 8044). Check applicability of technicoll® 9604 because of the different rubber materials. When working with thermoplastic rubber (TR) a longer drying time may be necessary

#### **Handling data and product data**

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Base	chlorine releasing substance in organic solvents
Viscosity (+20 °C)	liquid
Drying time	approx. 60 minutes (depending on substrate)
Colour	colourless
Density	approx. 0.9 g/cm <sup>3</sup>
Processing temperature	+18 °C to +25 °C
Cleaning	technicoll® 8363
Maximum time of storage	At least 1 year when stored in sealed original packaging in cool and dry places.
Behaviour at low temperature	Not susceptible to frost.
Preferred storage temperature	+10 °C to +20 °C

#### **Surface preparation**

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Bonding surfaces must be dry and clean, especially free of oil, grease or solvents. In some cases, roughening the surfaces is recommended.

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Deviating information of earlier versions is invalid.

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#### **Special notice:**

All information given on this data sheet is based on our knowledge and experience at the time of printing. The information is not binding. We advise to determine the suitability of our products with respect to their intended use and method of application. Therefore, a warranty claim cannot be granted.