

## Technical Data Sheet

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### technicoll® 9603-1 Primer for polyamide (PA)



#### Field of application

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Apply technicoll® 9603-1 equally as a thin layer with a lint-free cloth or a brush. Repeat procedure if necessary. Drying time is approx. 50 minutes, depending on the temperature, humidity and porosity of polyamide. technicoll®-adhesives can be applied afterwards. Preliminary tests are necessary because of the different types of polyamide.

Close packaging airtight after use.

#### Handling data and product data

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Base	resins in organic solvents
Viscosity (+20 °C)	100 mPas
Airing time (+20 °C)	at least 50 minutes to max. 2 hours
Colour	colourless
Density	0.8 g/cm <sup>3</sup>
Processing temperature	+15 °C to +25 °C
Maximum time of storage	At least 6 months when stored cool in sealed original packaging in cool and dry places.
Preferred storage temperature	+10 °C to +25 °C

#### Pretreatment

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Bonding surfaces must be dry and clean, especially free of oil, grease or solvents. In many cases, surface roughening prior to bonding improves strength of bonded joint.

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Deviating information of earlier versions is invalid.

#### Special notice:

All information given on this data sheet is based on our knowledge and experience at the time of printing. The information is not binding. We advise to determine the suitability of our products with respect to their intended use and method of application. Therefore, a warranty claim cannot be granted.