

Technical Data Sheet

technicoll® 9225 Natural rubber adhesive



Field of application

technicoll® 9225 is suitable for bonding leather and synthetic materials.

Handling data and product data

Base	natural rubber
Viscosity (+20 °C)	approx. 150 mPas
Density	approx. 1.0 g/cm ³
Colour	white, after drying: colourless, transparent
Processing temperature	+15 °C to +25 °C
Dilution	not necessary, possible with water
Cleaning agent / tool	water or technicoll® 8362
Cleaning	Cured adhesive can only be removed mechanically.
Maximum time of storage	At least 7 months when stored cool and dry in closed original packaging.
Preferred storage temperature	+10 °C to +25 °C
Behaviour at low temperature	Frost susceptible. Do not store +5 °C!

Surface preparation

Bonding surfaces must be dry and clean, especially free of oil, grease or solvents.

Application

Apply technicoll® 9225 with a spraying gun or a brush. Apply the adhesive to one side (wet bonding) or to both sides (contact bonding). When applying the adhesive to one side, join substrates right after the application. When applying the adhesive to both sides of the substrates, solvent needs to evaporate. The usual waiting time is just a few minutes. It depends on the applied amount of adhesive and the indoor climate. The right time for the bonding has come as soon as the applied adhesive does not pull strings anymore when touching with the finger, but still feels very sticky. Join the substrates together accurately and assemble quickly under high pressure. The good bond strength that is achieved immediately, usually allows further processing with the bonded substances right away. Wait for a couple of days before assessing the final strength.

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Deviating information of earlier versions is invalid.

Special notice:

All information given on this data sheet is based on our knowledge and experience at the time of printing. The information is not binding. We advise to determine the suitability of our products with respect to their intended use and method of application. Therefore, a warranty claim cannot be granted.